

87-X30 Molgard X

PRODUCT DESCRIPTION:

87X30 Molgard X is an internal release agent that is added to the resin when hard metal and matched die molds are used. It is a light amber-colored liquid that will not affect normal cure time and temperature, and will not alter pot life. It lowers resin surface tension in the resin mix, permitting improved wetting of fillers and reinforcements, and good uniformity in the finished parts.

TYPICAL PHYSICAL CHARACTERISTICS (all tests at 77° F.)

Weight Per Gallon:	8.0 – 8.4 Pounds
Flash Point:	Over 200° F.; Seta-Flash, Closed Cup
VOC Per EPA Method 24:	.039 lb/gallon or 4.64 gm/liter
Shelf Life:	One year from date of shipment.

APPLICATION SUGGESTIONS:

87X30 Molgard X is added to the resin mix at low levels (1 to 2% by weight). It functions best in matched-die molding.

The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Lilly-Ram assumes no obligation or liability for use of this information. **UNLESS Lilly-Ram AGREES OTHERWISE IN WRITING, Lilly-Ram MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. Lilly-Ram WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.** Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option.