

# RAM COMPOSITE PRODUCTS

## TECHNICAL DATA

### 87-X125 MOLD RELEASE

Print Date Mar 10,2010

**87-X125 is a water-alcohol based release agent for polyester and epoxy resins. 87-X125 works especially well in solid surface applications. 87X125 contains no silicones and will not interfere with post bonding or finishing. Molding operations can be performed up to 400 – 500 F.**

**This environment friendly release agent can be used in all applications.**

- **LOW FOAM**
- **EASLY APPLICATION**
- **SMOOTH APPEARANCE**

Weight Per Gallon:	7.8 – 8.3 pounds
Flash Point, Seta-Flash, Closed Cup:	54° Fahrenheit
VOC per EPA Method 24	1.48 lb./gal, 178 grams/ltr
Shelf Life:	One year from date of shipment

Apply by spraying or wiping on the tool surface. Allow to dry for approximately 10 minutes. For all applications, apply 3 – 6 coats to a clean mold by gently wiping with a lint free cloth. Allow each coat to dry before applying the next coat. When all coats are completed buff gently by hand if desired. Contents may settle, shake well before using.

Spray application is also possible. Light heating will accelerate the drying time. Protect from freeze-thaw cycles and microbial contamination.

**SHAKE WELL BEFORE USING**